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CERTIFICATE OF COMPLIANCE

Regal Packaging Services Inc., as a supplier of set products, testifies that the balls used are certified as being accurate in size and type (Grade 200 or better) and are traceable to the NIST standard (681/280800-11) applicable for this industry. Each lot is verified to produce an appropriate metal detector signal proportional to the metal sphere size/type and detector phase settings. Each lot is also verified to attenuate the appropriate x-ray, proportional to the density of the metal sphere size/type and x-ray detector settings. The metal detector signal and x-ray attenuation produced from these products does not deteriorate over time and our certificates do not expire. All items are approved for food contact in accordance with the FDA, Title 21 CFR 177.

TYPE	SIZE	CERTIFICATE
Stainless Steel (316)*	6.0 mm	3563-4

* All tolerances are grade 200 or better

Grade	Size Range [in]	Lot Diameter Variation [in]	Nominal Ball Diameter Tolerance [in]	Maximum Surface Roughness (Ra) [in]
200	-0.006-10	0.0002	+/-0.001	8.00

Composition

Carbon	0.8% Max
Chromium	16% to 18%
Nickel	10% to 14%
Molybdenum	2% to 3%
Manganese	2.0%
Phosphorous	0.045%
Sulfur	0.03%
Silicon	1.0% Max
Ferrite	Balance

Brian P. Kiel
 QA Manager
 Cert. Date Dec. 7, 2017